

# BARREL SAUNA 'THERMO NATURAL'

Experience Unmatched Quality and Comfort

Made in Europe

**SAUNA**  
by THERMORY.



Get ready to experience the ultimate Barrel Sauna! Crafted from Thermo Wood, you'll be indulging in luxury thanks to a sleek and spacious design.

These European Barrel Saunas boast thicker walls and offer unparalleled insulation and stability—designed with 40mm Nordic Thermo Spruce and premium Thermo Aspen flooring and benches.

Crafted to complement its natural surroundings, the 'Thermo Natural' provides a haven where you can unwind and reconnect. All saunas come with free roof shingles, LED wall lights and switch, and half panoramic window (optional). Heaters are sold separately. Available in different sizes, with or without a terrace.

**SDS**  
AUSTRALIA

**SAUNA**  
by THERMORY.

# MATERIALS



Hexagonal  
Roof Shingles



Thermo-Spruce  
Interior Walls



Thermo-Aspen  
Sauna Floor & Benches



## Exterior finish options:

Thermo-Spruce  
Exterior  
Vertical Panels



Thermo-Spruce  
Exterior  
Horizontal Panels

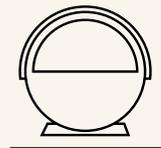


# FEATURES



## LED Wall Lights

Beautiful lighting to enhance your sauna experience.



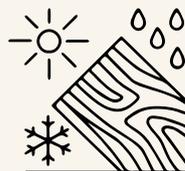
## Half Panoramic Window

Enjoy dramatic views of your surroundings, whether it's the bush, mountains, or just your backyard.



## Thermally Modified Wood

Thermal modification is a chemical-free process that enhances real wood – providing unmatched strength, stability, and better insulation.



## Ready for All Weather

Our Thermo Barrel Saunas come with superior bitumen hexagonal roof shingles for the Australian climate.

# THERMO-MODIFIED WOOD

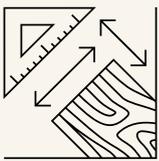


The heat enhances the wood's structure throughout.

Steam allows for full control over the modification process.

## THERMALLY MODIFIED WOOD

is natural – its properties are enhanced using just heat and steam. This chemical-free process results in an eco-friendly and aesthetically pleasing material that's significantly more durable and stable than conventional timber.



### STABILITY

Dimensionally stable in changing weather conditions



### DURABILITY

Highest available durability class for real wood



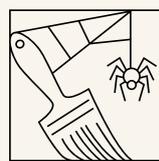
### ECO-FRIENDLY

Chemical-free modification



### LIGHTWEIGHT

Easy handling and reduced thermal conductivity



### LOW MAINTENANCE

Oil it or not, the choice is yours

Our Thermo Barrels come in different sizes to suit your needs.

Thermo Barrel Sauna **HALO** (No Terrace)

1940mm



COSY

2290mm



COMFORT

Thermo Barrel Sauna **LUMA** (With Terrace)

1940mm



COSY

2290mm



COMFORT



'Thermo Natural' Barrel Sauna

**MODELS**

Halo Cosy 180

Luma Cosy 225

Halo Cosy 225

Luma Comfort 225

Halo Comfort 225

Luma Comfort 260

\*See Sauna Comparison Table on the next page

# SAUNA COMPARISON TABLE

	CAPACITY	LENGTH	WIDTH x HEIGHT	BENCH LENGTH	FLOOR TO CEILING HEIGHT	VOLUME	DIY BOX DIMENSIONS
HALO COSY 180	2 people	1870mm	1940 x 2040 mm	1560mm	1750mm	6m <sup>3</sup>	L1960 x W1110 x H860 mm
HALO COSY 225	4 people	2270mm	1940 x 2040 mm	1960mm	1750mm	7m <sup>3</sup>	L2290 x W1110 x H860 mm
HALO COMFORT 225	4 people	2270mm	2290 x 2380 mm	1960mm	2100mm	9m <sup>3</sup>	L2290 x W1220 x H980 mm
LUMA COSY 225	4 people	2270mm	1940 x 2040 mm	1560mm	1750mm	6m <sup>3</sup>	L2290 x W1110 x H860 mm
LUMA COMFORT 225	4 people	2270mm	2290 x 2380 mm	1560mm	2100mm	8m <sup>3</sup>	L2290 x W1220 x H980 mm
LUMA COMFORT 260	4-6 people	2640mm	2290 x 2380 mm	1920mm	2100mm	9m <sup>3</sup>	L2620 x W1220 x H980 mm

Our Thermo Barrel Sauna comes with pre-cut and pre-milled staves and cradles, so there's no cutting necessary. You have two options for assembly:

## 1. DIY Installation

Easily assemble your sauna yourself with our detailed instructions and pre-cut materials.

## 2. Professional Installation

Let our experts handle the installation for you, ensuring everything is perfectly set in place.









# HALO COSY 180

No Terrace

## FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

## FREE INCLUSIONS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

\*Heater and Stones not included.  
Available separately.



# HALO COSY 180 DIMENSIONS



\*Images are for illustrative purposes only. Pictured 'Natural' Thermo Barrel Saunas available separately at SDS Australia

## DIMENSIONS (mm):

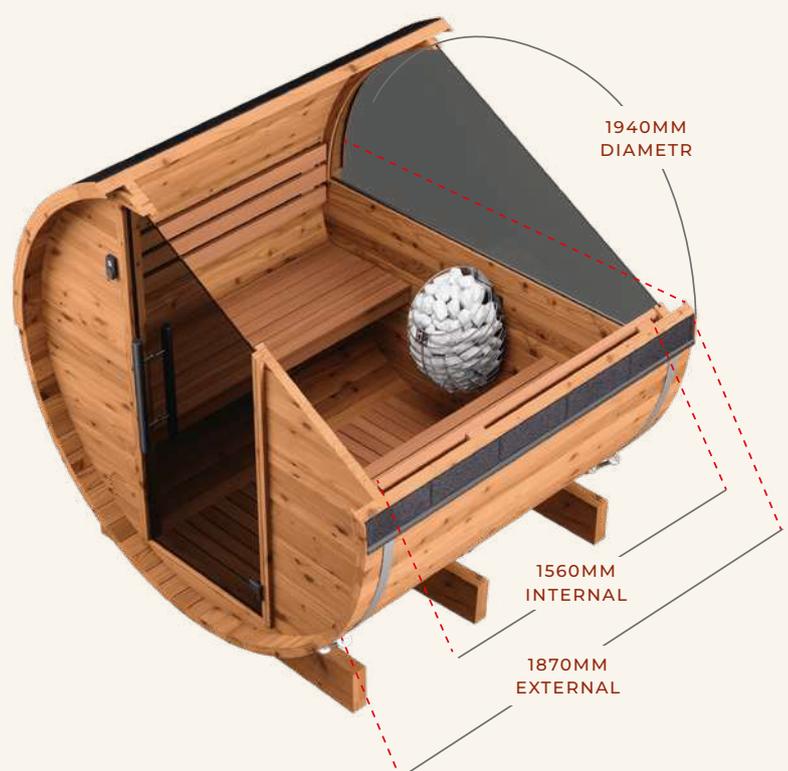
L1870 x Ø1940 x H2040

## VOLUME:

6m<sup>3</sup> of sauna room volume

## CAPACITY:

Comfortably fits 2 people





# HALO COSY 225

No Terrace

## FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

## FREE INCLUSIONS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

\*Heater and Stones not included.  
Available separately.



# HALO COSY 225 DIMENSIONS



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## DIMENSIONS (mm):

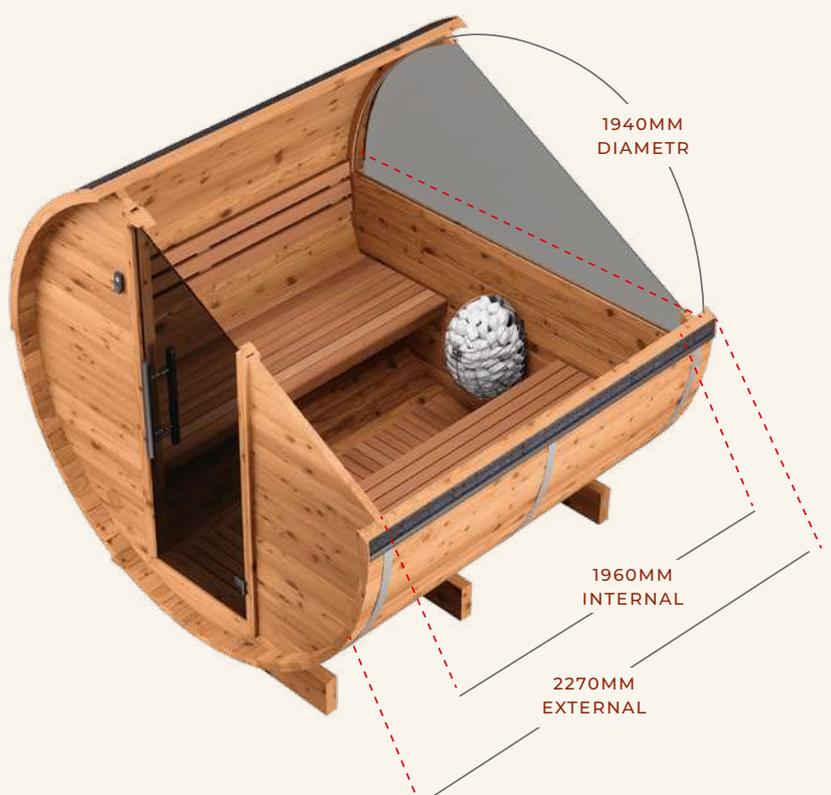
L2270 x Ø1940 x H2040

## VOLUME:

7m<sup>3</sup> of sauna room volume

## CAPACITY:

Comfortably fits 4 people





# HALO COMFORT 225

No Terrace

## FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

## FREE INCLUSIONS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

\*Heater and Stones not included.  
Available separately.



# HALO COMFORT 225 DIMENSIONS



\*Images are for illustrative purposes only. Pictured 'Natural' Thermo Barrel Saunas available separately at SDS Australia

## DIMENSIONS (mm):

L2270 x  $\varnothing$ 2290 x H2380

## VOLUME:

9m<sup>3</sup> of sauna room volume

## CAPACITY:

Comfortably fits 4 people









# LUMA COSY 225

With Terrace

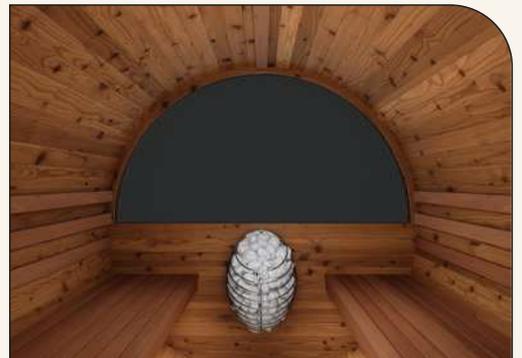
## FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

## FREE INCLUSIONS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

\*Heater and Stones not included.  
Available separately.



# LUMA COSY 225 DIMENSIONS



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## DIMENSIONS (mm):

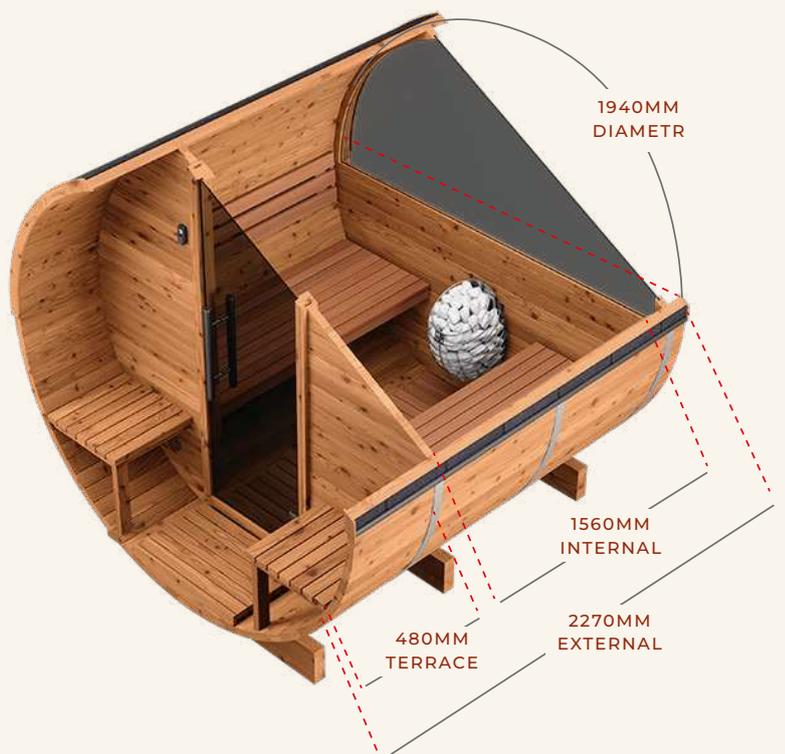
L2270mm x  $\varnothing$ 1940mm x H2040

## VOLUME:

6m<sup>3</sup> of sauna room volume

## CAPACITY:

Comfortably fits 4 people





# LUMA COMFORT 225

With Terrace

## FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

## FREE INCLUSIONS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

\*Heater and Stones not included.  
Available separately.



# LUMA COMFORT 225 DIMENSIONS



\*Images are for illustrative purposes only. Pictured 'Natural' Thermo Barrel Saunas available separately at SDS Australia

## DIMENSIONS (mm):

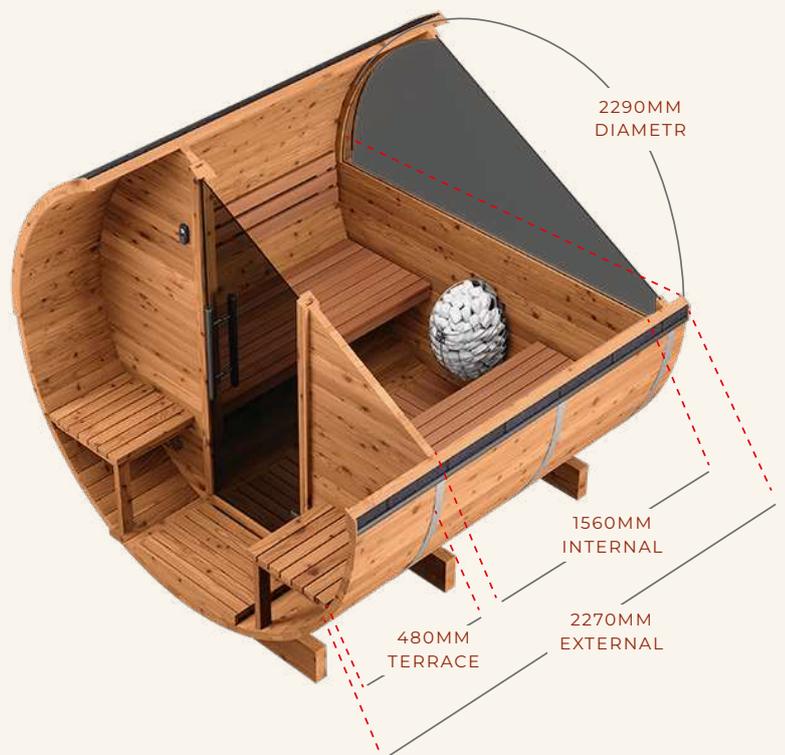
L2270 x  $\phi$ 2290 x H2380

## VOLUME:

8m<sup>3</sup> of sauna room volume

## CAPACITY:

Comfortably fits 4 people





# LUMA COMFORT 260

With Terrace

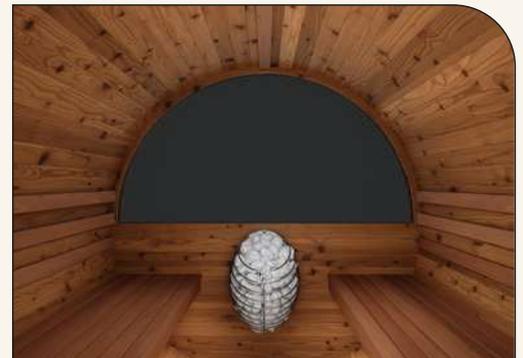
## FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

## FREE INCLUSIONS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

\*Heater and Stones not included.  
Available separately.



# LUMA COMFORT 260 DIMENSIONS



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## DIMENSIONS (mm):

L2640 x Ø2290 x H2380

## VOLUME:

9m<sup>3</sup> of sauna room volume

## CAPACITY:

Comfortably fits 4-6 people



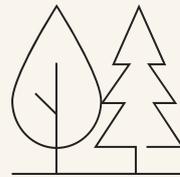
SDS Australia is proud to source timber from Thermory, with their commitment to environmental sustainability. They aim to find balanced solutions for smart wood production that reduce the environmental impact.





Reducing the carbon footprint of a building is a major challenge for the entire construction industry. Manufacturers of building materials can play a major role by investing in product development, energy efficiency and renewable energy to ultimately reduce the environmental impact of their products. It is possible to produce sustainable materials, products and solutions with a smaller carbon footprint.

Thermally treated wood is a good alternative to other building materials, as carbon emissions from wood are reduced during thermal treatment and the life of the wood is extended.



## **Responsible wood sourcing**

Thermory carefully monitors where the wood comes from.

They only source the best quality wood from sustainably managed forests around the world. This helps reduce the negative impact of deforestation.

**SDS**  
**AUSTRALIA**

OVER  
**20**  
YEARS  
of Sauna Expertise

1800 737 777

SUPPORT@SDSAUSTRALIA.COM

WWW.SDSAUSTRALIA.COM