

BARREL SAUNA 'THERMO BLACK'

The Ultimate Outdoor Sauna Experience

Made in Europe
SAUNA
by THERMORY.



Get ready to experience the ultimate Barrel Sauna! Crafted from Thermo Wood, you'll be indulging in luxury thanks to a sleek and spacious design.

These European Barrel Saunas boast thicker walls and offer unparalleled insulation and stability—designed with 40mm Nordic Thermo Spruce and premium Thermo Aspen flooring and benches.

Crafted with a premium dark aesthetic, the 'Thermo Black' Barrel is a statement piece that will elevate any outdoor space.

Looking to take your Barrel Sauna to the next level? Select a half-panoramic window to soak in the Australian landscape while you rejuvenate in style.

SDS Australia includes over \$1,100 in free extras with your 'Thermo Black' Barrel Sauna.

Note: Saunas require a Heater for operation. Heaters sold separately.

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MATERIALS



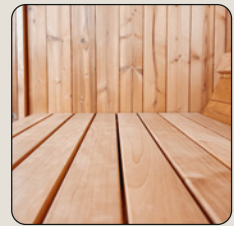
Hexagonal
Roof Shingles



Thermo-Spruce
Interior Walls



Thermo-Aspen
Sauna Floor & Benches

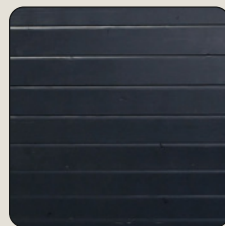


Exterior finish options:

Thermo-Spruce
with Black Paint
Vertical Panels



Thermo-Spruce
with Black Paint
Horizontal Panels



FEATURES



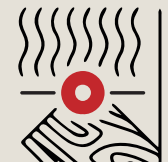
LED Wall Lights

Beautiful lighting to enhance your sauna experience.



Half Panoramic Window

Enjoy dramatic views of your surroundings, whether it's the bush, mountains, or just your backyard.
(Optional)



Thermally Modified Wood

Thermal modification is a chemical-free process that enhances real wood – providing unmatched strength, stability, and better insulation.



Ready for All Weather

Our Thermo Barrel Saunas come with superior bitumen hexagonal roof shingles for the Australian climate.

THERMO-MODIFIED WOOD



The heat enhances the wood's structure throughout.

Steam allows for full control over the modification process.

THERMALLY MODIFIED WOOD

is natural – its properties are enhanced using just heat and steam. This chemical-free process results in an eco-friendly and aesthetically pleasing material that's significantly more durable and stable than conventional timber.



STABILITY

Dimensionally stable in changing weather conditions



DURABILITY

Highest available durability class for real wood



ECO-FRIENDLY

Chemical-free modification



LIGHTWEIGHT

Easy handling and reduced thermal conductivity



LOW MAINTENANCE

Oil it or not, the choice is yours



Our Thermo Barrels come in different sizes to suit your needs.

Thermo Barrel Sauna **HALO** (No Terrace)

1940mm



COSY

2290mm



COMFORT

2290mm



DELUXE
(With change room)

Thermo Barrel Sauna **LUMA** (With Terrace)

1940mm



COSY

2290mm



COMFORT

*Images are for illustrative purposes only. Pictured 'Natural' Thermo Barrel Saunas available separately at SDS Australia



'Thermo Black' Barrel Sauna **MODELS**

Luma Cosy 225	Halo Cosy 180
Luma Cosy 260	Halo Cosy 225
Luma Comfort 225	Halo Comfort 225
Luma Comfort 260	Halo Comfort 300
Luma Comfort 300	Halo Deluxe

*See Sauna Comparison Table on the next page.

SAUNA COMPARISON TABLE

	CAPACITY	LENGTH	WIDTH x HEIGHT	BENCH LENGTH	FLOOR TO CEILING HEIGHT	VOLUME	DIY BOX DIMENSIONS
HALO COSY 180	2 people	1870mm	1940 x 2040 mm	1560mm	1750mm	6m ³	L1960 x W1110 x H860 mm
HALO COSY 225	4 people	2270mm	1940 x 2040 mm	1960mm	1750mm	7m ³	L2290 x W1110 x H860 mm
HALO COMFORT 225	4 people	2270mm	2290 x 2380 mm	1960mm	2100mm	9m ³	L2290 x W1220 x H980 mm
HALO COMFORT 300	6-8 people	3010mm	2290 x 2380 mm	2690mm	2100mm	12m ³	L3040 x W1220 x H980 mm
LUMA COSY 225	4 people	2270mm	1940 x 2040 mm	1560mm	1750mm	6m ³	L2290 x W1110 x H860 mm
LUMA COSY 260	4-6 people	2640mm	1940 x 2040 mm	1920mm	1750mm	7m ³	L2620 x W1110 x H860 mm
LUMA COMFORT 225	4 people	2270mm	2290 x 2380 mm	1560mm	2100mm	8m ³	L2290 x W1220 x H980 mm
LUMA COMFORT 260	4-6 people	2640mm	2290 x 2380 mm	1920mm	2100mm	9m ³	L2620 x W1220 x H980 mm
LUMA COMFORT 300	6 people	3010mm	2290 x 2380 mm	2290mm	2100mm	11m ³	L3040 x W1220 x H980 mm
HALO DELUXE	4 people	3010mm	2290 x 2380 mm	1630mm	2100mm	8m ³	L3040 x W1220 x H980 mm

Our Thermo Barrel Sauna comes with pre-cut and pre-milled staves and cradles, so there's no cutting necessary. You have two options for assembly:

1. DIY Installation

Easily assemble your sauna yourself with our detailed instructions and pre-cut materials.

2. Professional Installation

Let our experts handle the installation for you, ensuring everything is perfectly set in place.





'THERMO BLACK' BARREL SAUNA
LUMA COMFORT 260 + HARVIA LEGEND 150
WOOD-FIRED SAUNA HEATER
📍PORT ARLINGTON, VICTORIA



HALO COSY 180

No Terrace

FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

FREE EXTRAS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

*Heater and Stones not included.
Available separately.



HALO COSY 180 DIMENSIONS



DIMENSIONS (mm):

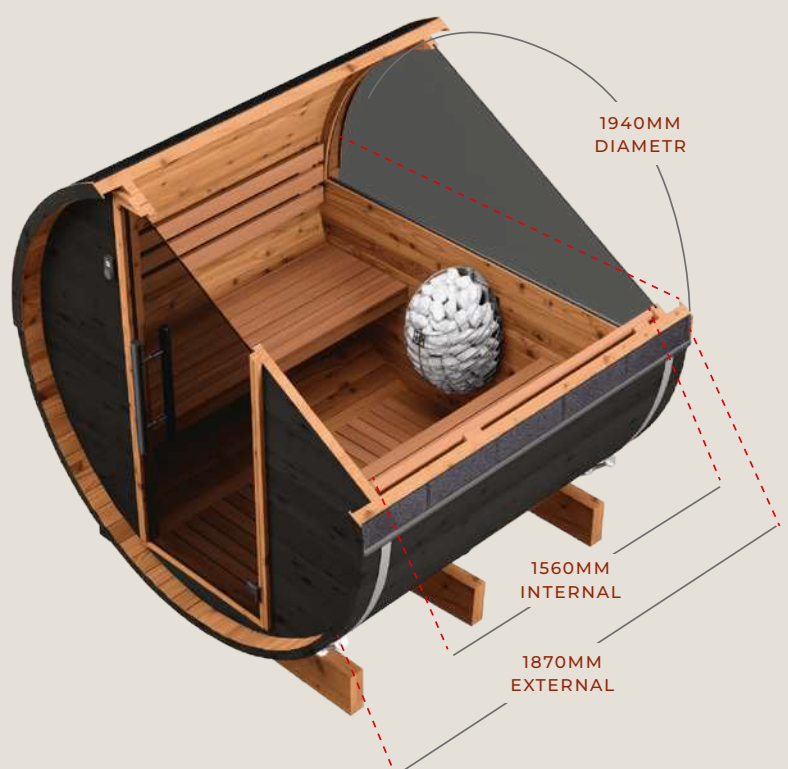
L1870 x Ø1940 x H2040

VOLUME:

6m³ of sauna room volume

CAPACITY:

Comfortably fits 2 people





HALO COSY 225

No Terrace

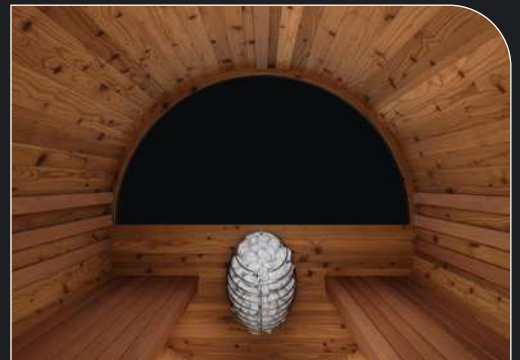
FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

FREE EXTRAS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

*Heater and Stones not included.
Available separately.



HALO COSY 225 DIMENSIONS



DIMENSIONS (mm):

L2270 x Ø1940 x H2040

VOLUME:

7m³ of sauna room volume

CAPACITY:

Comfortably fits 4 people





HALO COMFORT 225

No Terrace

FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

FREE EXTRAS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

*Heater and Stones not included.
Available separately.



HALO COMFORT 225 DIMENSIONS



DIMENSIONS (mm):

L2270 x Ø2290 x H2380

VOLUME:

9m³ of sauna room volume

CAPACITY:

Comfortably fits 4 people





HALO COMFORT 300

No Terrace

FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

FREE EXTRAS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

*Heater and Stones not included.
Available separately.



HALO COMFORT 300 DIMENSIONS



DIMENSIONS (mm):

L3010 x Ø2290 x H2380

VOLUME:

12m³ of sauna room volume

CAPACITY:

Comfortably fits 6-8 people



LUMA COSY 225

With Terrace

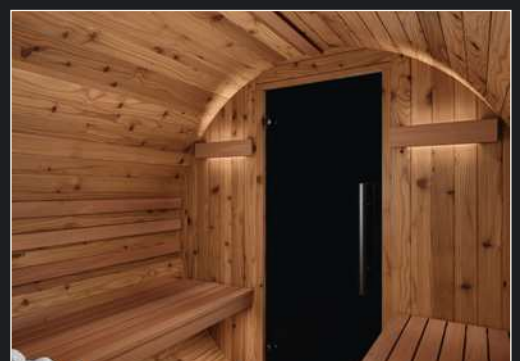
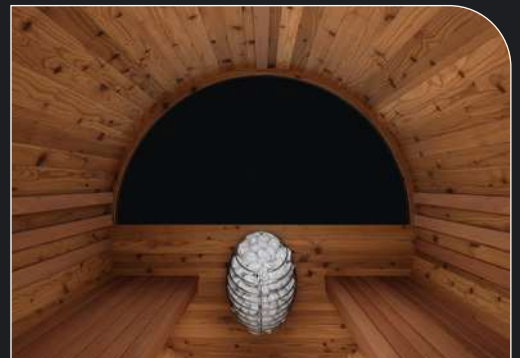
FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

FREE EXTRAS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

*Heater and Stones not included.
Available separately.



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LUMA COSY 225 DIMENSIONS



DIMENSIONS (mm):

L2270mm x Ø1940mm x H2040

VOLUME:

6m³ of sauna room volume

CAPACITY:

Comfortably fits 4 people





LUMA COSY 260

With Terrace

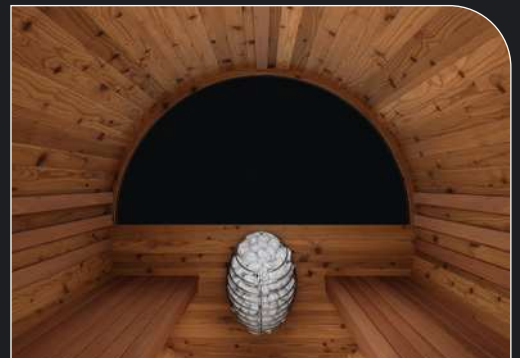
FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

FREE EXTRAS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

*Heater and Stones not included.
Available separately.



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LUMA COSY 260 DIMENSIONS



DIMENSIONS (mm):

L2640mm x Ø1940mm x H2040

VOLUME:

7m³ of sauna room volume

CAPACITY:

Comfortably fits 4-6 people









LUMA COMFORT 225

With Terrace

FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

FREE EXTRAS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

*Heater and Stones not included.
Available separately.



LUMA COMFORT 225 DIMENSIONS



DIMENSIONS (mm):

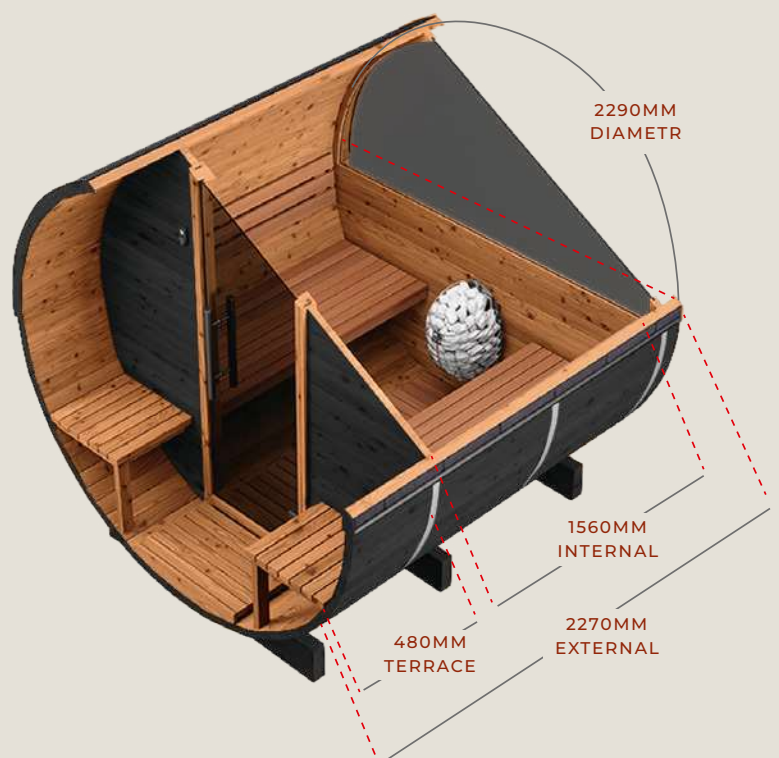
L2270 x Ø2290 x H2380

VOLUME:

8m³ of sauna room volume

CAPACITY:

Comfortably fits 4 people





LUMA COMFORT 260

With Terrace

FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

FREE EXTRAS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

*Heater and Stones not included.
Available separately.



LUMA COMFORT 260 DIMENSIONS



DIMENSIONS (mm):

L2640 x Ø2290 x H2380

VOLUME:

9m³ of sauna room volume

CAPACITY:

Comfortably fits 4-6 people





LUMA COMFORT 300

With Terrace

FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

FREE EXTRAS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

*Heater and Stones not included.
Available separately.



LUMA COMFORT 300 DIMENSIONS



DIMENSIONS (mm):

L3010 x Ø2290 x H2380

VOLUME:

11m³ of sauna room volume

CAPACITY:

Comfortably fits 6 people



HALO DELUXE

With Change Room

FEATURES

- 8mm tempered glass door
- Thermo Aspen floors and benches
- 40mm thick Thermo Spruce walls

FREE EXTRAS

- (Optional) Panoramic half rear window
- Roof shingles
- LED wall lights

*Heater and Stones not included.
Available separately.



HALO DELUXE DIMENSIONS



DIMENSIONS (mm):

L3010 x Ø2290 x H2380

VOLUME:

8m³ of sauna room volume
(not including change room volume)

CAPACITY:

Comfortably fits 4 people



An aerial photograph of a vast, dense forest. The forest is composed of various types of trees, including tall, dark evergreens and lighter green deciduous trees. A river or stream flows through the lower portion of the image, its surface reflecting the surrounding greenery. The overall scene is lush and verdant, with a misty or hazy atmosphere in the upper parts of the forest.

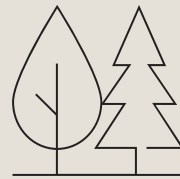
SDS Australia is proud to source timber
from Thermory, with their commitment
to environmental sustainability.
They aim to find balanced solutions
for smart wood production that
reduces the environmental impact.





Reducing the carbon footprint of a building is a major challenge for the entire construction industry. Manufacturers of building materials can play a major role by investing in product development, energy efficiency and renewable energy to ultimately reduce the environmental impact of their products. It is possible to produce sustainable materials, products and solutions with a smaller carbon footprint.

Thermally treated wood is a good alternative to other building materials, as carbon emissions from wood are reduced during thermal treatment and the life of the wood is extended.



Responsible wood sourcing

Thermory carefully monitors where the wood comes from.

They only source the best quality wood from sustainably managed forests around the world. This helps reduce the negative impact of deforestation.

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OVER
20
YEARS
of Sauna Expertise

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